## PHILIP MORRIS U. S. A. INTER-OFFICE CORRESPONDENCE RICHARD, VIRGINIA

yo: • Distribution

Date: May 26, 1981

From;

• C. D. Uzel

swhject: . Westab Weekly Report for Week-ending May 24, 1981

## COMMENTS:

- 1. Final product oven volatile content averaged on target at 11.0% by weight.
- 2. The average corrected cylinder volume was 0.8 units below the targeted 83.0cc/10 ym ET, while shift averages ranged from 81.0 on E-Shift to 83.7 on A-Shift.
- Exit tower and boxing site specific volumes averaged at 4.1 cc/gm and 2.8 cc/qm respectively.
- 4. At 3.28 by weight, the average exit tower CV fell in line with the previous weekly average, but final product amounts content average alightly higher than the previous weekly average at 0.8% by weight.
- Boxing site product sieve size was within specifications, however, the percentage of fines was up at 1.0%. Shift averages ranged from 0.9% fines on C-Shift to 1.1% fines on B-Shift.
- 6. The OV content of cut filler before impregnation (control filler) averaged at 12.4% and the standard deciation was high at 0.78 due to large fluctuations in OV. It is not certain to what decree there fluctuations in OV content of cut filler affect final product quality.

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